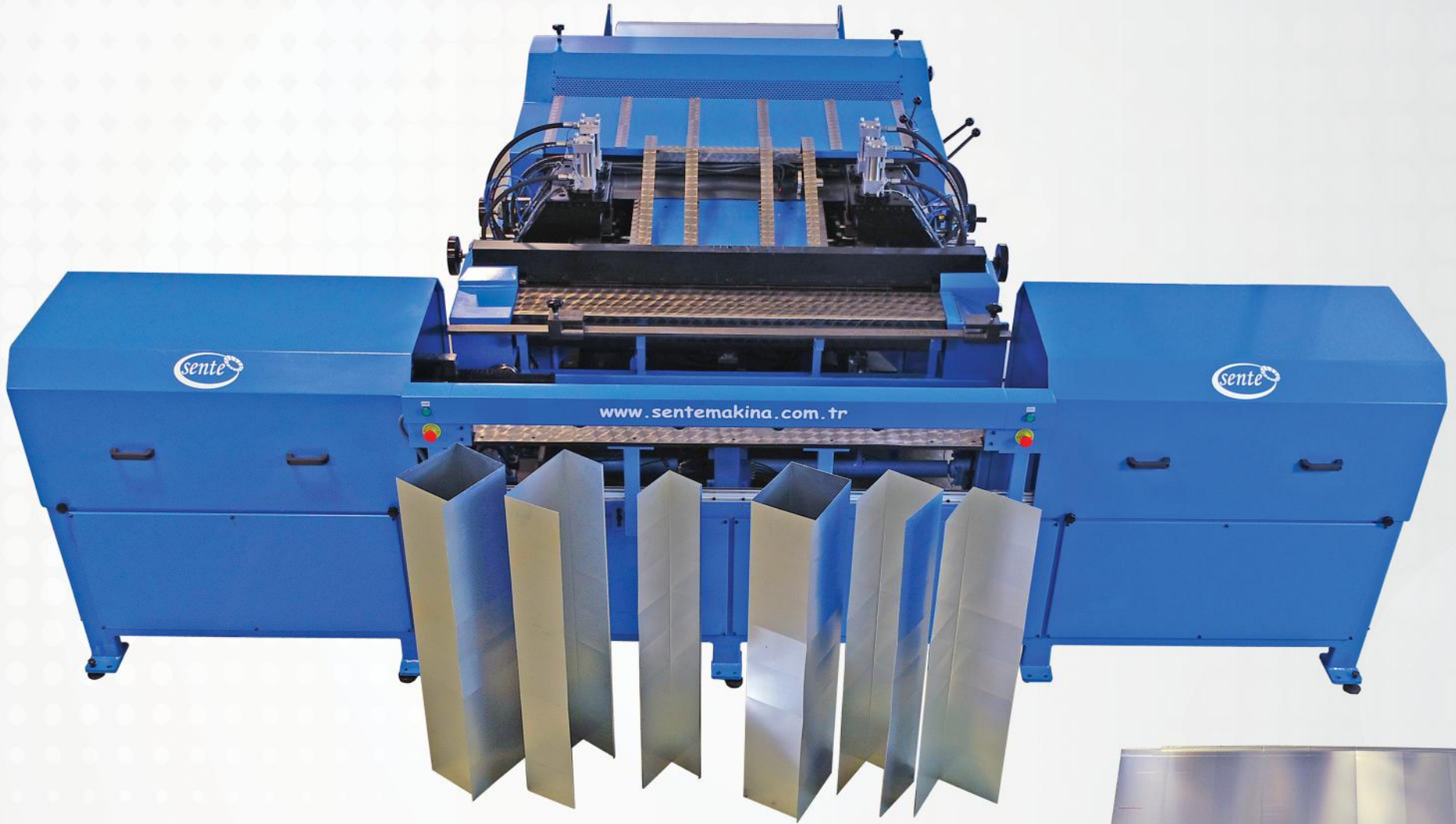


## AUTO DUCT FORMING MACHINE WITH CASSETTE.



This machine and Auto Duct Forming Machine With Notchers has the same characteristics in addition to its cassette system. It is a very helpful machine in order to produce TDF/TDC self flanged duct as it makes C and P notches to make the sheet metal ready to be feed to TDF/TDC flange forming machine. Also it eliminates the need for a lock forming machine as it makes pittsburgh's male and female which decreases production time and effort and increases your profit.

The machine can be arranged for both slide on flange and TDF/TDC flange type, this could be done easily from its touch screen.

The machine is fully controlled by an advanced plc system which means you only have to enter production's details from machine's touch screen and all the operations will be done automatically also it will keep production's record for you to check it when needed.



Power	10 KW
Voltage – Frequency	380/400 VAC 50-60Hz 3Ph+PE
Current	15 A
Air Consumption	6 Bar 8 l/min
Lubrication	Otomatik
Feeding Speed	6 m/min
Notch Type	TDF, TDC
Minimum Duct Size	150x150 mm
Type Of Bended Duct	L Type, U Type, Full Duct, Straight Sheet
Seam Types	Pittsburgh, Snaplock, Nulock
Uncoiler Capacity	Inner dia Ø 508 mm Max. Width 1500 mm Max. 5/7 ton (Optional)
Uncoiler Number (Optional)	1 - 6 (Standart 3 Uncoilers)
Thickness Range Of Plate	0,5 – 1,25 mm Galvanized, Aluminium 0.5 – 1 mm Stainless Steel
Dimensions	8,7 m x 4,7 m (With 3 Uncoilers)
Weight	4000 kg
Design Cylinder	Z Design
Options	- Double Design Cylinder (Z+Trapez Profile) - Automatic Labelling System