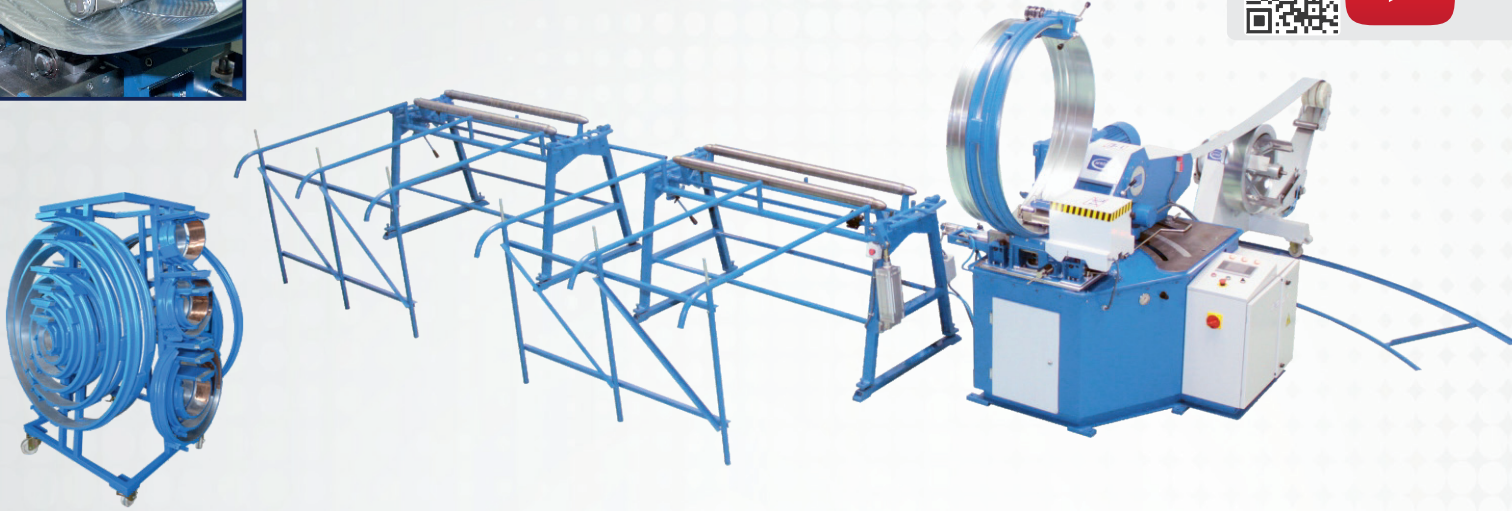
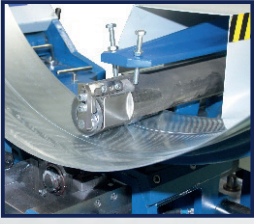


HEAVY DUTY TUBE FORMER



The Heavy Duty Duct Machine is purpose-built to fabricate ducts of both standard diameter and desired length, emphasizing high-quality craftsmanship. Distinguished by its mold-based construction, it eliminates errors and the need for additional adjustments typically found in regular round machines. This feature accelerates production while maintaining superior quality standards.

Thanks to its efficient cutting unit, this machine swiftly and quietly cuts without leaving any burrs. The inclusion of both double and single cord units ensures the structural rigidity of large-diameter channels. All ducts produced conform to Eurovent and Smacna standards, guaranteeing compliance with industry requirements.

Groups in the machine;

- Uncoiler Unit
- Mold Hanger
- Carrying Stand
- Mold Set (For Standard Diameters)

Technical Details

Power	: 22,7 KW
Voltage-Frequency	: 380/400VAC 50-60 Hz 3Ph+PE
Current	: 56A
Air Pressure	: 6 Bar 210 lt/min
Hydraulic Unit	: Yes 110 Bar
Working Speed	: 4 m/min - 65m/min
Sheet Thickness	: 0,40mm - 1,0mm Galvanize ve Aluminium/ 0,40mm - 0,80mm Stainless Steel
Sheet Thickness Option	: 1,0mm - 1,2mm Galvanized
Sheet Width	: 0,40mm - 1,0mm for 137mm
Sheet Width Option	: 1,0mm - 1,2mm for 140mm
Diameter Range	: Ø100 - Ø1250mm
Diameter Range Option	: Ø80 - Ø1500mm
Item Length	: Minimum 250mm / Maximum 6000mm
Sheet Roll Size	: Minimum Inner Diameter Ø508mm / Width 137mm Max. Weight 750 Kg / Outer Diameter Max. Ø1000mm
Machine Dimensions	: 1750mm x 1460mm x 1390mm
Machine Weight	: 2487 Kg
Standard Diameter Dimensions	: Ø100, Ø125, Ø150, Ø160, Ø180, Ø200, Ø225, Ø250, Ø280, Ø300, Ø315, Ø355, Ø400, Ø450, Ø500, Ø560, Ø600, Ø630, Ø710, Ø800, Ø900, Ø1000, Ø1120, Ø1250,
Optional Diameter Dimensions	: Ø80, Ø1300, Ø1400, Ø1500, Ø1600