

## 2MM AUTO DUCT FORMER (2MM ADF LINE)



It consists of 2mm Auto Duct Former (2mm ADF Line), auto duct former with notching, flange machine and 2 mm bending groups. The machine is semi-automatic and fully automatic versions are available.

With this line, high-strength smoke ducts can be produced quickly from sheet metal with a thickness of 2 mm. shutdown process It is done by welding method. There is no clamp type.

Technical Details	Semi Automatic Line		Full Automatic Line
Power	: 2mm Uncoiler	0,75 KW	Total : 28KW
	: 2mm ADF With Notching	4,4 KW	
	: 2mm 35mm TDF Flange Unit	7,5KW	
	: 2mm TDC Bending Unit	4,0KW	
Voltage-Frequency	: 380/400VAC 50-60 Hz 3Ph+PE		380/400VAC 50-60 Hz 3Ph+PE
Lubrication	: Automatic		Automatic
Sheet Thickness	: 1,5mm - 2,0 mm		1,5mm - 2,0mm
Sheet Width	: Min. 1200mm - Max. 1500mm		Min. 1200mm - Max. 1500mm
Feeding Speed	: 4 mt/min		4 mt/min
Min. Duct Size	: 200mm x 200mm		200mm x 200mm
Seam Types	: Welding		Welding
Sheet Transfer	: Manuel		Automatic
Machine Dimensions	: 2mm ADF With Notching	2,3m x 2,2m x 1,3m	Length: 13,25 meter Width : 2,30 meter Height : 1,80 meter
	: 2mm TDF Flange Unit	4m x 2,2m x 1,25m	
	: 2mm TDC Bending Unit	2m x 0,85m x 1,25m	
	: 2mm Uncoiler	2,15m x 1,7m x 0,80m	
Machine Weight	: 2mm ADF With Notching	2200Kg	Total : 7000Kg
	: 2mm TDF Flange Unit	2600Kg	
	: 2mm TDC Bending Unit	1100Kg	
	: 2mm Uncoiler	600Kg	