

## SLIDE ON FLANGE MACHINE



The Slide Of Flange Machine, is designed to produce the required flange profiles for square section ducts. During the production of flanges on the machine. Thanks to the specially mixed mastic used, superior sealing is provided. Flange with high speed and quality thanks to PLC control can be produced.

The machine has an automatic tilting table with right and left hoppers. In this way, the flanges produced can be easily packed. In order to obtain a smoother flange form from the machine, the reel unit of the machine consists of 24 stations. The desired text can be printed on the flanges with a spool.

Groups in the Machine:

- Uncoiler
- Roll Forming Unit
- Cutting unit
- Silicone Unit
- Run-Off Table
- PLC Control Screen

Technical Details	Model T-20	Model T-25	Model T-30	Model T-35	Model T-40
Power	7 KW	7 KW	7 KW	7 KW	7,5 KW
Voltage-Frequency	380V 3PH 50Hz	380V 3PH 50Hz	380V 3PH 50Hz	380V 3PH 50Hz	380V 3PH 50Hz
Current	24,5A	24,5A	24,5A	24,5A	25A
Air Pressure	6 Bar 35lt/min	6 Bar 35lt/min	6 Bar 35lt/min	6 Bar 35lt/min	6 Bar 35lt/min
Sheet Thickness	0,6mm	0,6mm - 0,7mm	0,6mm - 0,7mm	0,7mm - 0,8mm	0,9mm - 1,00mm
Sheet Width	91mm	105,5mm	115mm	137mm	146mm
Number of Stations	24	24	24	20	20
Max. Working Speed	16 m/min	16 m/min	16 m/min	12 m/min	12 m/min
Machine Weight	2200 Kg	2200 Kg	2200 Kg	2200 Kg	2300 Kg
Machine Dimensions	11,5m x 1,4m x 0,70m	11,5m x 1,4m x 0,70m	11,5m x 1,4m x 0,70m	11,5m x 1,4m x 0,70m	11,5m x 1,4m x 0,70m

