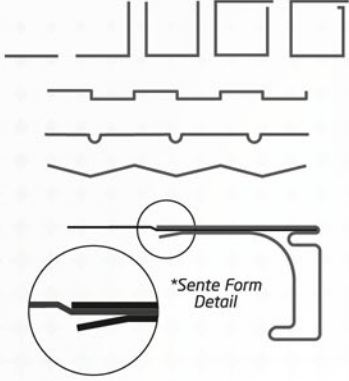


## AUTO DUCT FORMER MACHINE



Our machine is designed to produce duct by bending and cutting the rolled sheet in the desired dimensions. In order to carry out the same production you need to have separate machines and more personnel. Thanks to this machine you can make a quick, precise and cost-effective production within a less room and personnel.

Our machine prevents sheet waste and recover your loss nearly up to %20. These production conditions will allow you to make profit in a short term, increase your market share with guaranteed goods.

\* Remote access to the user interface is possible.

### Technical Details

Power	:	4 KW
Voltage-Frequency	:	380/400VAC 50-60 Hz 3Ph+PE
Current	:	10A
Air Pressure	:	6 Bar 449 lt/min
Hydraulic Unit	:	None (It Is Only Included If A Rod Punch Unit Is Added To The Machine.)
Lubrication	:	Automatic
Feeding Speed	:	6mt/min.
Min. Duct Size	:	Minimum 125x125mm
Working Speed	:	250mmx250mm Duct Manufacturing Speed 1,10 min/pcs.
Production Capacity	:	800 m <sup>2</sup> /day $\pm$ 1 m <sup>2</sup> (In 8 Hours)
Duct Types	:	Straight, L Type, U Type, Full Duct
Seam Types	:	Pittsburgh, Snaplock, Nulock
Uncoiler Capacity	:	Inner Diameter: $\varnothing$ 508mm / Max. Sheet Width 1500mm
Sheet Thickness	:	0,5 - 1,2mm Galvanize / 0,5 - 0,8mm Stainless Steel
Machine Dimensions	:	7,3mt x 2,2mt x 1,5mt (With 3 Uncoilers)
Machine Weight	:	3360 Kg
Design Cylinder	:	Z Design, Trapez Design, U Design
Double Design Options	:	Two Desired Patterns Can Be Selected. (Z-Trapez / Z-U / Trapez-U)
Options	:	*Sente Form Unit / *Rod Panch Unit (Bolt Hole for In Channel Support) *Automatic Labeling