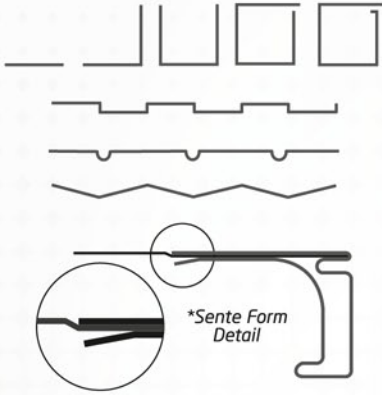


AUTO DUCT FORMER MINI LINE



Mini Line machine has the same characteristics with Auto Duct Former. The only difference is the quantity of the uncoilers and selector unit. Miniline has got just one uncoiler and it has not got selector group. In order to produce 200*200 duct; you only need to spend 45 seconds.

Technical Details

Power	:	3,8 KW
Voltage - Frequency	:	380/400VAC 50-60 Hz 3Ph+PE
Current	:	10A
Air Pressure	:	6 Bar 449 lt/min
Hydraulic Unit	:	None (It Is Only Included If A Rod Punch Unit Is Added To The Machine.)
Lubrication	:	Automatic
Feeding Speed	:	6mt/min.
Min. Duct Size	:	Minimum 125x125mm
Working Speed	:	250mmx250mm Duct Manufacturing Speed 1,10 min/pcs.
Production Capacity	:	800 m ² /day \pm 1 m ² (In 8 Hours)
Duct Types	:	Straight, L Type, U Type, Full Duct
Seam Types	:	Pittsburgh, Snaplock, Nulock
Uncoiler Capacity	:	Inner Diameter: \varnothing 508mm / Max. Sheet Width 1500mm
Sheet Thickness	:	0,5 - 1,2mm Galvanize / 0,5 - 0,8mm Stainless Steel
Machine Dimensions	:	7mt x 2,2mt x 1,5mt (With 3 Uncoilers)
Machine Weight	:	2240 Kg
Design Cylinder	:	Z Design, Trapez Design, U Design
Double Design Options	:	Two Desired Patterns Can Be Selected. (Z-Trapez / Z-U / Trapez-U)
Options	:	*Sente Form Unit / *Rod Panch Unit (Bolt Hole for In Channel Support) *Automatic Labeling