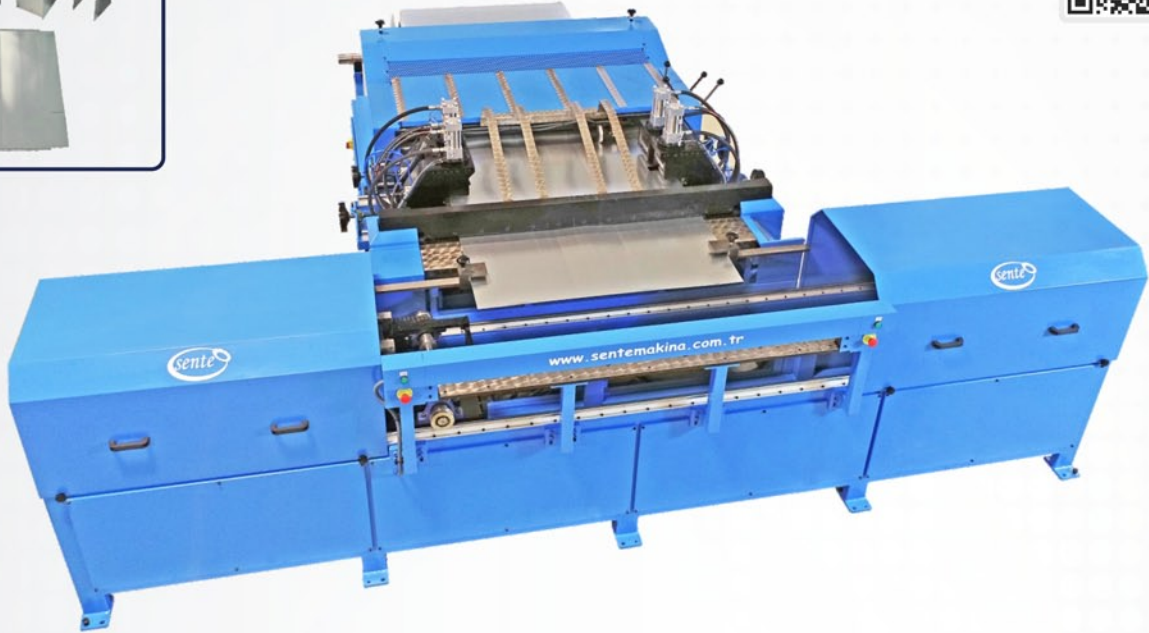


## AUTO DUCT FORMING MACHINE WITH CASSETTE



This machine and Auto Duct Forming Machine With Cassette has the same characteristics in addition to its cassette system. It is a very helpful machine in order to produce TDF/TDC self langed duct as it makes C and P notches to make the sheet metal ready to be feed to TDF/TDC flange forming machine.

Also it eliminates the need for a lock forming machine as it makes pittsburgh's male and female which decreases production time and effort and increases your profit.

### Technical Details

Power	:	12 KW
Voltage-Frequency	:	380/400VAC 50-60 Hz 3Ph+PE
Current	:	31A
Hydraulic Unit	:	Yes / 80 Bar
Lubrication	:	Automatic
Feeding Speed	:	6mt/min.
Notch Type	:	TDF, TDC,PDF
Min. Duct Size	:	150mmx150mm (With Cassette) / 125mmx125mm (Classic Prismatic Duct)
Duct Types	:	Straight, L Type, U Type, Full Duct
Seam Types	:	Pittsburgh, Snaplock, Nulock
Number of Uncoilers	:	2 - 6 (There Are 3 Uncoilers In The Standard Machine.)
Uncoiler Capacity	:	Inner Diameter: Ø508mm / Max. Sheet Width 1500mm
Sheet Thickness	:	0,5 - 1,25mm Galvanize, Aluminium / 0,5 - 1mm Stainless Steel
Machine Dimensions	:	8,7mt x 4,7mt (With 3 Uncoilers)
Machine Weight	:	4000 Kg
Design Cylinder	:	Z Design
Options	:	*Double Design Cylinder (Z Design + Trapez Design) *Automatic Labeling