



AUTO DUCT FORMER MACHINE



Our machine is designed to produce duct by bending and cutting the rolled sheet in the desired dimensions. In order to carry out the same production you need to have separate machines and more personnel. Thanks to this machine you can make a quick, precise and cost-effective production within a less room and personnel. Our machine prevents sheet waste and recover your loss nearly up to %20. These production conditions will allow you to make profit in a short term, increase your market share with guaranteed goods.

Power	2,2KW	
Voltage	380/400 VAC 50-60 Hz 3 Ph+PE	
Current	5A	
Air Pressure	6 bar 449 l/min	87 psi
Lubrication	Automatic	
Feeding Speed	Average: 7 mt/min	22,9 feet/min
Min. Duct Size	Min. 125X125 mm	5" X 5" inch
Working Speed	1.10 min/pcs for 250 X 250 mm	duct 10"X 10" inch
Production Capacity	800m²/day ± 1 m² (in 8 hours)	
Duct Types	Straight - L Type - U Type - Full Duct	
Seam Types	Pittsburgh, Snaplock, Nulock	
Uncoiler Capacity	Inner diameter Ø 508 mm	20 " inch
	Sheet width 1500 mm	4.92 feet
	Coil weight max. 5 ton	11023 lbs
Sheet Thickness	0,50 mm (27 gauge)- 1,25 mm (18 gauge)	
	Galvanized ,Aluminium, Copper	
	0,50 mm (27 gauge) - 0,80 mm (22 gauge)Stainless Steel	
Length X Width X Height	7,3 mt X 2,2 mt X 1,5 mt (With 3 uncoilers)	
	23,6 ft X 7,2 ft X 4,92 ft	
Weight	3360 kg (With 3 uncoilers) / 7407 lbs	
Design Cylinder	Z Design	
Options	Trapezoid Design	
	Sente Form	
	Automatic Labelling	
	U Bead Form	