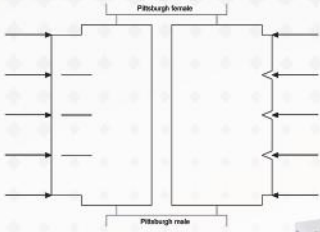




ADF LINE WITH NOTCHING SYSTEM



This machine and Auto Duct Forming machine has the same characteristics. In addition; it makes the needed perspectives to produce S&Drive ducts. Its only difference from standart auto duct former machine is the notching system. The Machine can be arranged for both slide on flange and self flange type. This unit is designed with hydraulic cylinders (two cylinders on one side, two cylinders are on the other side) it perforates appropriate thin plate to the bend point in desired coordinates (dimensions entered from touch screen). Notching stations can be adapted manually from the left and right side according to the width of sheet .Punch dimensions can be changed for different flanges.

Power	10 KW	
Voltage	380/400 VAC 50-60 Hz 3 Ph+PE	
Current	15 A	
Pneumatic System	N/A	
Hydraulic System	Yes	
Lubrication	Automatic	
Feeding Speed	Average: 6 mt/min	13,1 feet/min
Min. Duct Size	Min. 125X125 mm	5" X 5" inch
Working Speed	1.10 min/pcs for 250 X 250 mm duct	10"X 10" inch
Production Capacity	650 m ² /day \pm 1 m ²	
Duct Types	Straight - L Type - Full Duct - U Type	
Seam Types	Pittsburgh, Snaplock, Nulock	
Uncoiler Capacity	Inner diameter \varnothing 508 mm	20 " inch
	Sheet width 1500 mm	4.92 feet
	Coil weight max. 5 ton	11023 lbs
Sheet Thickness	0,50 mm (27 gauge)- 1,25 mm (18 gauge)	
	Galvanized ,Aluminium, Copper	
	0,50 mm (27 gauge) - 0,80 mm (22 gauge)Stainless Steel	
Length X Width X Height	7,3 mt X 2,2 mt X 1,5 mt (With 3 uncoilers)	
	23,6 ft X 7,2 ft X 4,92 ft	
Weight	3610 kg (With 3 uncoilers)	
Design Cylinder	Z Design	
Options	Trapezoid Design	
	Automatic Labelling	
	UBead Form	