



AUTO DUCT FORMER MINI LINE



MINI LINE machine has the same characteristics with Auto Duct former. The only difference is the quantity of the uncoilers. MINILINE has got just one uncoiler. And it does not have a selector group.

Power	2,2KW	
Voltage	380/400 VAC 50-60 Hz 3 Ph+PE	
Current	5A	
Air Consumption	302 l/min	640 scfh
Air Pressure	6 bar 449 l/min	87 psi
Lubrication	Automatic	
Feeding Speed	Average: 7 mt/min	22,9 feet/min
Min. Duct Size	Min. 125X125 mm	5" X 5" inch
Working Speed	1.10 min/pcs for 250 X 250 mm duct	10"X 10" inch
Production Capacity	800m ² /day ± 1 m ² (in 8 hours)	
Duct Types	Straight - L Type - U Type - Full Duct	
Seam Types	Pittsburgh, Snaplock, Nulock	
Uncoiler Capacity	Inner diameter	Ø 508 mm 20" inch
	Sheet width	1500 mm 4.92 feet
	Coil weight max.	5 ton 11023 pound
Sheet Thickness	0,50 mm (27 gauge)- 1,25 mm (18 gauge)	
	Galvanized ,Aluminium, Copper	
	0,50 mm (27 gauge) - 0,80 mm (22 gauge) Stainless Steel	
Length X Width X Height	3 mt X 2,2 mt X 1,5 mt (With 1 uncoiler)	
	9,84 ft X 7,2 ft X 4,92 ft	
Weight	2240 kg (With 1 uncoiler) / 4938 lbs	
Design Cylinder	Z Design	
Options	Trapezoid Design	
	Sente Form	
	Automatic Labelling	
	U Bead Form	