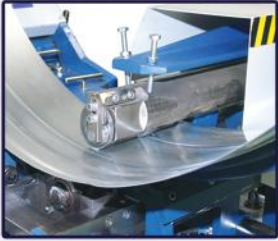




HEAVY DUTY TUBE FORMER



Heavy duty tube former machine is designed to produce ducts in desired diameter and length. Machine is designed to fulfill the Eurovent and Smacna standards. It allows you to manufacture high quality ducts in a short time with quite operation. The outstanding slitter cuts the spiral ducts without noise or hot sparks as known from the saw and provides smooth tube ends without debarring.

Power	12 KW
Voltage	380/400 VAC 50-60 Hz 3 Ph+PE
Current	20 A
Pressure	6 bar 210 l/min 87 psi
Air Consumption	42 L / min 89 scfh
Working Speed	4 - 65 mt/ min 13,12ft/min- 213,2 ft/min
Sheet Thickness	0,4 mm(27 gauge) - 1 mm (20 gauge) Galvanized, Aluminium 0,4 (27 gauge) - 0,8 mm(23 gauge) Stainless steel
Options	1 mm - 1,2 mm Galvanized
Sheet Width	0,4 mm(27 gauge) - 1 mm (20 gauge) 137 mm 5,39" inch 1 mm (20 gauge)- 1,2 mm(19 gauge) 140 mm(options) 5,51 " inch
Diameter Range	Ø 100 mm (4 " inch) - Ø 1250 mm (50 " inch)
Duct Length	Min. 500 mm (1.640 ft) Max. 6000 mm (19.685 ft)
Decoiler Capacity	Max. 950 kg (2094 lbs)
Length X Width X Height	1700mm X 1460 mm X 1390 mm
Weight	2487 kg / 5482 lbs
Standard Diameters	Ø 100, Ø125, Ø 150, Ø 160, Ø 180,Ø 200, Ø 224, Ø 250, Ø 280, Ø 300 Ø 315, Ø 355, Ø 400, Ø 450, Ø 500,Ø 560, Ø 600, Ø 630, Ø 710, Ø 800 Ø 900, Ø 1000, Ø 1120, Ø 1250 3",4",5",6",7",8",9",10",11",12",13",14",16",18",20",22",24",26",28", 30",32",34",36",38",40",42",44",46",48",50" inch
Options	Ø 80 mm 1500 mm